3/8" x 1" CARRIAGE BOLT (33FT-LB)
PLACE MASKING TAPE OVER THESE TWO BOLTS TO HOLD THEM IN PLACE

1/2" x 1-1/2" CARRIAGE BOLT (119 FT-LB)
LOSELY INSTALL BOLTS TO ALLOW FOR EASY ADJUSTMENT
1/2" X 1" FLANGE BOLT (78FT-LB)

1/2" FLAT WASHER

NUT STICK

LOOSELY INSTALL UPPER FRAME PLATES

LOOSELY INSTALL UPPER FRAME PLATES

1/2" X 1" FLANGE BOLT (78FT-LB)

1/2" FLAT WASHER

NUT STICK

UPPER FRAME PLATES

C4 FABRICATION
LOOSELY INSTALL BOLTS TO ALLOW FOR EASY ADJUSTMENT

FACTORY M12 BOLTS (90 FT-LB)

SUPPLIED M8 BOLTS (35 FT-LB)

3/8" GRADE 8 FLAT WASHERS
3/8" X 1" GRADE 8 BOLTS (47 FT-LB)

LOOSELY INSTALL 3/8" GRADE 8 BOLTS WITH LOCK WASHERS AND FLAT WASHERS INTO UPPER FRAME PLATE
PASSENGER SIDE

3/8" X 1" CARRIAGE BOLTS (33 FT-LB)

3/8" FLANGE NUT

3/8" FLAT WASHER

DRIVER SIDE
SUPPLIED M12 BOLTS (90 FT-LB)

1/2" GRADE 8 WASHERS

FACTORY M12 BOLTS (90 FT-LB)

NOTE: SNUG BOLTS BEFORE TORQUING
TITLE: SINGLE SWING ARM

C4 FABRICATION

NAME: BEB
DATE: 10/2/18

CHECKED
ENG APPR.
MFG APPR.
Q.A.

COMMENTS:

MATERIAL

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DO NOT SCALE DRAWING
WEIGHT: SHEET 9 OF 27

REV A

SIZE A

DWG. NO. A
DO NOT BOTTOM SEAL
1/4" X 5/8" BUTTON HEAD BOLTS

NUT PLATE
1/4" X 3/4" BUTTON HEAD BOLTS

RED, THREADED BUMPER
10-24 X 3/4" SCREWS

BLACK RUBBER BUMPERS
1/4" X 5/8" BUTTON HEAD BOLTS
C4 FABRICATION

TITLE: CAMP TABLE HINGE BOLTS

SIZE: A

DO NOT SCALE DRAWING

WEIGHT: SHEET 21 OF 27

MATERIAL

5/16" X 1" BOLT

BLACK PLASTIC WASHER

BLACK PLASTIC SPACER

5/16" X 1-1/4" BOLT
C4 FABRICATION

CAMP TABLE CABLES

1/4" X 3/4" BOLTS
1/4" x 3/4" BOLTS

PLACE WASHER BETWEEN CABLE AND END PLATE

TWIST CABLE 180 DEGREES

PLACE WASHER BETWEEN CABLE AND CAMP TABLE

DETAIL A
SCALE 1 : 2

DETAIL B
SCALE 1 : 2

A
B

C4 FABRICATION

CAMP TABLE CABLES

DRAWN
BEB 10/2/18

DRAWN
CHECKED
ENG APPR.
MFG APPR.
Q.A.

COMMENTS:

MATERIAL

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1/4" X 5/8" BUTTON HEAD BOLTS

RED, THREADED BUMPERS

C4 FABRICATION

ALUMINUM PAD AND BUMPERS

10/2/18

BEB

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MATERIAL
C4 FABRICATION

ALUMINUM BUMPER PAD

SIZE: A

DRAWN: BEB
DATE: 10/2/18

CHECKED
ENG APPR.
MFG APPR.
Q.A.

COMMENTS:

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10-24 X 1/2" BUTTON HEAD BOLTS

C4 FABRICATION
TITLE: UPPER BUMPER PADS

DRAWN: BEB  DATE: 10/2/18
CHECKED
ENG APPR.
MFG APPR.
Q.A.
COMMENTS:

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MATERIAL

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10-24 X 1/2" BOLTS