C4 Fab Summit Hatch Ladder installation instructions for 2010+ Toyota 4Runner

1) Start by assembling the ladder according to the attached exploded view of hardware and parts. Loosely install all the hardware into the ladder components first, then tighten everything down once all hardware is installed.

**Do not install the bottom mounting plate onto the ladder at this time.** The mounting plate gets installed onto the 4runner hatch first, then the ladder assembly attaches to the bottom mounting plate. Attaching the bottom mounting plate to the 4runner hatch will be explained later in the instructions.

It is recommended to use anti-seize or a similar type of lubricant when installing the hardware to prevent the stainless steel from marring and getting locked together during installation into the ladder assembly.
Bottom mounting plate
Once the ladder is assembled it's time to prep for installation onto the 4runner.

2) Attach the 1” wide adhesive foam to the bottom side of the top mounting plate as shown in the photo. Cut the foam to fit so that it covers the entire flat surface of the mounting plate.
3) Stick the ¾” wide foam to this side of the lower mounting plate.

4) Stick ¾” foam to one side of the aluminum clamping strip. Set aluminum clamping strip in place inside lower mounting plate channel as shown.

5) Thread ¼-28 studs into lower clamping plate. Install them just a couple of turns into the threads. These will be adjusted later. Loosely thread the ¼-28 nuts onto the studs.

6) Prep the hatch by cleaning the surface at the top of the hatch where the top ladder mounting plate will be stuck in place using the double sided mounting foam.
Clean this area at the top of the hatch.

7) Once the area is clean, measure over 3” from the driver side top edge of the hatch and place a piece of masking tape to mark the 3”. 
3” from edge of hatch to the right side of the piece of tape shown.
Leave the tape in place at the 3” mark so you know where to line up the ladder when installing it.

8) Now with the hatch slightly open, measure over 10 1/2” from the driver side and mark the measurement using tape at the bottom of the hatch where the bottom mounting plate attaches.
Now that the lower measurement is marked, the bottom mounting plate can be installed.

9) Hold the bottom mounting plate up against the bottom of the hatch to the 10 ½” mark and fit the U-Shaped channel around the very bottom edge of the hatch. Put the aluminum clamping strip on the inside of the hatch so that the studs can push against it and squeeze the strip against the hatch. Make sure the foam side of the clamping strip is against the hatch.
Tighten down the ¼-28 studs just enough to hold the bottom mounting bracket onto the hatch. Final tightening will be done after the ladder is installed.

10) Now the ladder can be installed onto the hatch. This process requires two people.

Watch the short installation video on our website to get a visual and verbal guide of how to attach the ladder to the hatch and complete your install.

Once the ladder is installed onto the hatch and all adjustments are made, tighten the mounting hardware. Then climb up the ladder and put pressure down on the top mounting plate to make sure the mounting tape is fully stuck down to the hatch.

After the ladder install is complete, the extra side steps and rotopax bracket can be installed in the configuration that best fits your needs. Side steps, rotopax brackets and other accessories can be installed using any of the available holes in the side of the ladder.

To view our video visit https://youtu.be/_FE9SviWRWc

Thank you for choosing C4 products, your install is now complete!